

## KY Shine Pressroom Instructions (revised June 2011)



KY Shine is a unique acrylic based overprint formulated to run in an ink unit like an oil based overprint varnish while providing the gloss of an aqueous coating. Being unique, KY Shine requires some different operating instructions to get started. Followed properly, KY Shine can run without issue.

The following steps are recommended to run KY Shine:

1. Clean rollers and blanket with normal press and roller wash
2. Use KS-702 to remove any residual standard wash material and condition the rollers
3. Turn off or disengage auto wash units
4. Disengage the dampening system. KY Shine does NOT lithograph.
5. Spray a rag lightly with KS-702 and run over blanket and plate, leaving damp
6. Open keys or lengthen sweep to apply a little more KY Shine than an oil based overprint. A low coating weight will cause KY Shine to tack up and dry out.
7. Use very low pressure settings for rollers, blanket and standard printing plate
8. If any drying is observed on roller ends, lightly spray KS-702 on rollers as needed
9. Use a standard water based detergent or ammonia based cleaner to clean up

KY Shine DON'T's

1. DO NOT pour KY Shine into fountain until job is registered and ready to run
2. DO NOT stop press for more than a few minutes unless you intend to clean blanket and plate with KS-702
3. DO NOT use inks containing reflex blue (Alkali Blue), Rhodamine, Methyl Violet, Fluorescent and other alkali-sensitive pigments. Certain red pigments such as Lithol Rubine, Lithols and 2B reds may be sensitive as well.
4. DO NOT use conventional cleaning solutions

Kustom Group, 3 Carbon Way, Richwood, KY 41094

TEL 859-485-8600 <http://www.kustomgroup.com>